

Work Order ID 101226

May-06-13 11:10:01 AM

ship May 17

101226

Item ID: DSI 9644-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Basket Modification Installation

Stop *NS2*

Start Date: 5/06/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/20/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 13-05-06

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

| | |
|----------|---|
| DSI 9644 | A |
|----------|---|

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP DSI 9644-041 CHG001

MLS 13-05-21
CP13-5-16 1x

110

Weld per dwg A/R S.S. rod Batch: 124816 0.00

110

Large Fab

Memo

0.00

Large Fab

Dissemble basket and keep the hardware

1- MODIFY BASKET AS PER MODIFICATION INSTRUCTION PROCESS
ON DSI 9644 DWG

***When welding tubes assembly on bottom of basket base make sure that all
tubes must be level the same***

CP13-5-16 1x

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

| | | | | | |
|--|--|--|--|--|--|
| Work Order: _____ Part No. _____ NCR No. _____ | | | | DISPOSITION <div style="display: flex; justify-content: space-around;"> <div> <input type="checkbox"/> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update </div> <div> <input type="checkbox"/> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab </div> <div> <input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite </div> <div> <input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier </div> <div> <input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other </div> </div> | |
|--|--|--|--|--|--|

Work Order ID 101226

May-06-13 11:19:01 AM

101226

Page 2

Item ID: DSI 9644-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Basket Modification Installation

Start Date: 5/06/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/20/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120 | QC9- Inspect visual per QSI004- Fusion Welds | 0.00 | | | | | | | |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 130 | QC5- Inspect part completeness to step on W/O Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 140 | Pressure Wash per QSI005 4.3 | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| HandFinish | Memo | 0.00 | | | | | | | |
| Hand Finishing | | | | | | | | | |

and clean area where
work as been done
before powder coating

1 of 6 13-5-21

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

| | | | | | | | | | | | | | | | | | | |
|--|---|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or Non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Operator | | | | | | | | | |
| Material | | | | | | | | | |
| Setup | | | | | | | | | |
| Other | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| | | |
|---|---|---|
| Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube | General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio | <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions |
| | | <input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge |
| | | <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other |

Work Order ID 101226

May-06-13 11:10:01 AM

101226

Page 3

Item ID: DSI 9644-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Basket Modification Installation

Stop *NS2*

Start Date: 5/06/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/20/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 150 | White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel | 0.00 | | | | | | | |
| *150* | | | | | | | | | |
| Powdercoat | | | | | | | | | |
| Powder Coating | | | | | | | | | |
| | Memo | 0.00 | | | | | | | |
| | POWDER COAT: 2:45 | | | | | | | | |
| | Start Time: 3:20 P | | | | | | | | |
| | Oven Temperature: 320 F | | | | | | | | |
| | Finish Time: 3:15 | | | | | | | | |
| 160 | QC3- Inspect Part Finish | 0.00 | | | | | | | |
| *160* | | | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | Memo | 0.00 | | | | | | | |
| 170 | | 0.00 | | | | | | | |
| *170* | | | | | | | | | |
| Small Fab | | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | | | | |
| | REASSEMBLE BASKET. REPLACE ANY WORN HARDWARE AS NECESSARY AS PER DSI | | | | | | | | |

IXD M / 13/05/21

1 / 13-5-21

13-05-22

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

| | | | | | | | | | | | | | | | | | | |
|--|---|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or Non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Operator | | | | | | | | | |
| Material | | | | | | | | | |
| Setup | | | | | | | | | |
| Other | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| Landing Gear | General | Other |
|---|---|--|
| <input type="checkbox"/> Bending | <input type="checkbox"/> Bend | <input type="checkbox"/> Grain |
| <input type="checkbox"/> Centre Not Concentric to O/S | <input type="checkbox"/> BOM/Route | <input type="checkbox"/> Hardware |
| <input type="checkbox"/> Cracks | <input type="checkbox"/> Broken/Damaged | <input type="checkbox"/> Inspection Incomplete |
| <input type="checkbox"/> Crushed/Crimped | <input type="checkbox"/> Burrs | <input type="checkbox"/> Instructions Incomplete/Unclear |
| <input type="checkbox"/> Cuffs | <input type="checkbox"/> Contamination | <input type="checkbox"/> Maintenance |
| <input type="checkbox"/> Heat Treat | <input type="checkbox"/> Countersink | <input type="checkbox"/> Mislabeled |
| <input type="checkbox"/> Inspection Strip in Tube | <input type="checkbox"/> Cut Too Short | <input type="checkbox"/> Misread |
| <input type="checkbox"/> Ripples in Bend | <input type="checkbox"/> Drill Holes | <input type="checkbox"/> Offset |
| <input type="checkbox"/> Torque Waves in Extrusion | <input type="checkbox"/> Drawing | <input type="checkbox"/> Out of Calibration |
| <input type="checkbox"/> Turning Sequence | <input type="checkbox"/> Finish | <input type="checkbox"/> Out of Sequence |
| <input type="checkbox"/> Wave/Twist in Tube | <input type="checkbox"/> Folio | <input type="checkbox"/> Outside Dimensions |
| | | <input type="checkbox"/> Ovalized |
| | | <input type="checkbox"/> Over/Under tolerance |
| | | <input type="checkbox"/> Part Incorrect |
| | | <input type="checkbox"/> Part Lost/Missing |
| | | <input type="checkbox"/> Part Moved |
| | | <input type="checkbox"/> Positioned Wrong |
| | | <input type="checkbox"/> Power Loss/Surge |
| | | <input type="checkbox"/> Pressure/Forced |
| | | <input type="checkbox"/> Temperature/Cure |
| | | <input type="checkbox"/> Weld |
| | | <input type="checkbox"/> Wrong Stock Pulled |
| | | <input type="checkbox"/> Other |

Work Order ID 101226

May-06-13 11:10:01 AM

101226

Page 4

Item ID: DSI 9644-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Basket Modification Installation

Stop *NS2*

Start Date: 5/06/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/20/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 180 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| *180* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 190 | | 0.00 | | | | | | | |
| *190* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP DSI 9644-041 | | | | | | | | |
| | Location: <u>D380-842-01/</u> | | | | | | | | |
| | <u>unpack w/o B 101208.</u> | | | | | | | | |
| 200 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *200* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

13-05-23

13/5/28

MF 13-5-27

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

| | | | | | | | | | | | | | | | | | | |
|--|---|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or Non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Operator | | | | | | | | | |
| Material | | | | | | | | | |
| Setup | | | | | | | | | |
| Other | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| Landing Gear | General | | |
|---|---|--|---|
| <input type="checkbox"/> Bending | <input type="checkbox"/> Bend | <input type="checkbox"/> Grain | <input type="checkbox"/> Ovalized |
| <input type="checkbox"/> Centre Not Concentric to O/S | <input type="checkbox"/> BOM/Route | <input type="checkbox"/> Hardware | <input type="checkbox"/> Over/Under tolerance |
| <input type="checkbox"/> Cracks | <input type="checkbox"/> Broken/Damaged | <input type="checkbox"/> Inspection Incomplete | <input type="checkbox"/> Part Incorrect |
| <input type="checkbox"/> Crushed/Crimped | <input type="checkbox"/> Burrs | <input type="checkbox"/> Instructions Incomplete/Unclear | <input type="checkbox"/> Part Lost/Missing |
| <input type="checkbox"/> Cuffs | <input type="checkbox"/> Contamination | <input type="checkbox"/> Maintenance | <input type="checkbox"/> Part Moved |
| <input type="checkbox"/> Heat Treat | <input type="checkbox"/> Countersink | <input type="checkbox"/> Mislabeled | <input type="checkbox"/> Positioned Wrong |
| <input type="checkbox"/> Inspection Strip in Tube | <input type="checkbox"/> Cut Too Short | <input type="checkbox"/> Misread | <input type="checkbox"/> Power Loss/Surge |
| <input type="checkbox"/> Ripples in Bend | <input type="checkbox"/> Drill Holes | <input type="checkbox"/> Offset | <input type="checkbox"/> Pressure/Forced |
| <input type="checkbox"/> Torque Waves in Extrusion | <input type="checkbox"/> Drawing | <input type="checkbox"/> Out of Calibration | <input type="checkbox"/> Temperature/Cure |
| <input type="checkbox"/> Turning Sequence | <input type="checkbox"/> Finish | <input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Weld |
| <input type="checkbox"/> Wave/Twist in Tube | <input type="checkbox"/> Folio | <input type="checkbox"/> Outside Dimensions | <input type="checkbox"/> Wrong Stock Pulled |
| | | | <input type="checkbox"/> Other |

Picklist Print

May-06-12 11:10:05 AM

Page 1

Work Order ID: 101226

101226

Parent Item: DSI 9644-041

DSI 9644-041

Parent Item Name: Basket Modification Installation

Start Date: 5/06/13

Required Date: 5/20/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.05.03 NEW ISSUE DD VERF:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|------------|--|--------------|----|--|--|--|------|--------|----|---|--|--|--|
| D2989-13 | | Manufactured | No | | | | Each | 5.0000 | | 2 | | | |
| *D2989-13* | | | | | | | | | ** | | | | |
| Rib | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| WA004 | 1 | |
| 88593 | 1 | |
| WA005 | 4 | |
| 86970 | 4 | |

PL13.5.16
B86970 → (2)

| | | | | | | | | | | | | | |
|---------------|--|--------------|----|--|--|--|------|--------|----|---|--|--|--|
| D4316-041 | | Manufactured | No | | | | Each | 8.0000 | | 4 | | | |
| *D4316-041* | | | | | | | | | ** | | | | |
| Tube Assembly | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| MF | 8 | |
| 97452 | 8 | |

PL13.5.16
B97452 → (4)

| | | | | | | | | | | | | | |
|---------------|--|--------------|----|--|--|--|------|--------|----|---|--|--|--|
| D4317-1 | | Manufactured | No | | | | Each | 2.0000 | | 1 | | | |
| *D4317-1* | | | | | | | | | ** | | | | |
| Viewing Plate | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST104 | 2 | |
| 97377 | 2 | |

PL13.5.16
B97377 → (4)

| | | | | | | | | | | | | | |
|--------------|--|--------------|----|--|--|--|------|--------|----|---|--|--|--|
| D4317-3 | | Manufactured | No | | | | Each | 2.0000 | | 1 | | | |
| *D4317-3* | | | | | | | | | ** | | | | |
| Wiring Plate | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST104 | 2 | |
| 97378 | 2 | |

PL13.5.16
B97378 → (1)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

| | | | | | | | | | | | | | | | | | | |
|--|---|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or Non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Operator | | | | | | | | | |
| Material | | | | | | | | | |
| Setup | | | | | | | | | |
| Other | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| Landing Gear | General | Other |
|---|---|--|
| <input type="checkbox"/> Bending | <input type="checkbox"/> Bend | <input type="checkbox"/> Grain |
| <input type="checkbox"/> Centre Not Concentric to O/S | <input type="checkbox"/> BOM/Route | <input type="checkbox"/> Hardware |
| <input type="checkbox"/> Cracks | <input type="checkbox"/> Broken/Damaged | <input type="checkbox"/> Inspection Incomplete |
| <input type="checkbox"/> Crushed/Crimped | <input type="checkbox"/> Burrs | <input type="checkbox"/> Instructions Incomplete/Unclear |
| <input type="checkbox"/> Cuffs | <input type="checkbox"/> Contamination | <input type="checkbox"/> Maintenance |
| <input type="checkbox"/> Heat Treat | <input type="checkbox"/> Countersink | <input type="checkbox"/> Misabeled |
| <input type="checkbox"/> Inspection Strip in Tube | <input type="checkbox"/> Cut Too Short | <input type="checkbox"/> Misread |
| <input type="checkbox"/> Ripples in Bend | <input type="checkbox"/> Drill Holes | <input type="checkbox"/> Offset |
| <input type="checkbox"/> Torque Waves in Extrusion | <input type="checkbox"/> Drawing | <input type="checkbox"/> Out of Calibration |
| <input type="checkbox"/> Turning Sequence | <input type="checkbox"/> Finish | <input type="checkbox"/> Out of Sequence |
| <input type="checkbox"/> Wave/Twist in Tube | <input type="checkbox"/> Folio | <input type="checkbox"/> Outside Dimensions |
| | | <input type="checkbox"/> Ovalized |
| | | <input type="checkbox"/> Over/Under tolerance |
| | | <input type="checkbox"/> Part Incorrect |
| | | <input type="checkbox"/> Part Lost/Missing |
| | | <input type="checkbox"/> Part Moved |
| | | <input type="checkbox"/> Positioned Wrong |
| | | <input type="checkbox"/> Power Loss/Surge |
| | | <input type="checkbox"/> Pressure/Forced |
| | | <input type="checkbox"/> Temperature/Cure |
| | | <input type="checkbox"/> Weld |
| | | <input type="checkbox"/> Wrong Stock Pulled |
| | | <input type="checkbox"/> Other |

Picklist Print

May-06-13 11:10:05 AM

Page 2

Work Order ID: 101226

101226

Parent Item: DSI 9644-041

DSI 9644-041

Parent Item Name: Basket Modification Installation

Start Date: 5/06/13

Required Date: 5/20/13

Start Qty: 1.00

Required Qty: 1.00

| | | | | |
|---------|--------------|----|------|--------|
| D4831-1 | Manufactured | No | Each | 0.0000 |
|---------|--------------|----|------|--------|

D4831-1

GPS Platform

| | | | | |
|---------|--------------|----|------|--------|
| D4831-3 | Manufactured | No | Each | 0.0000 |
|---------|--------------|----|------|--------|

D4831-3

GPS Platform

| | | | | |
|-----------|--------------|----|------|--------|
| D4832-041 | Manufactured | No | Each | 0.0000 |
|-----------|--------------|----|------|--------|

D4832-041

Support Assembly

| | | | | |
|---------|--------------|----|------|--------|
| D4832-5 | Manufactured | No | Each | 0.0000 |
|---------|--------------|----|------|--------|

D4832-5

Rib

1
**B101215 → ① P13.5.16

1
**B101216 → ① P13.5.16

2
**B101217 → ② P13.5.16

2
**B101220 → ② P13.5.16

D350.607.043 Return - customer supplied

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

| | | | | | | | | | | | | | | | | | | |
|--|---|---|--------------------------------------|------------------------------------|------------------------------------|--------------------------------------|------------------------------------|------------------------------------|--|----------------------------------|--|------------------------------------|--|--------------------------------|------------------------------------|------------------------------------|-----------------------------------|--|
| Work Order: _____ Part No. _____ NCR No. _____ | DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/> | AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table> | Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | |
| Skid-tube <input type="checkbox"/> | Crosstube <input type="checkbox"/> | Water Jet <input type="checkbox"/> | Engineering <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Machining <input type="checkbox"/> | Small Fab <input type="checkbox"/> | Prod. Eng. Coord. <input type="checkbox"/> | Quality <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Thermoforming <input type="checkbox"/> | Finishing <input type="checkbox"/> | Rec/Store/Packaging <input type="checkbox"/> | Other <input type="checkbox"/> | | | | | | | | | | | | | | | |
| Large Fab <input type="checkbox"/> | Composite <input type="checkbox"/> | Supplier <input type="checkbox"/> | | | | | | | | | | | | | | | | |

| Root Cause | Date | Step | Qty | Description of work order update or Non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Doc/Data | | | | | | | | | |
| Equip/Tooling | | | | | | | | | |
| Operator | | | | | | | | | |
| Material | | | | | | | | | |
| Setup | | | | | | | | | |
| Other | | | | | | | | | |
| Process | | | | | | | | | |
| Supplier | | | | | | | | | |
| Training | | | | | | | | | |
| Unapproved | | | | | | | | | |

FAULT CATEGORY

| Landing Gear | General | Other |
|---|---|--|
| <input type="checkbox"/> Bending | <input type="checkbox"/> Bend | <input type="checkbox"/> Grain |
| <input type="checkbox"/> Centre Not Concentric to O/S | <input type="checkbox"/> BOM/Route | <input type="checkbox"/> Hardware |
| <input type="checkbox"/> Cracks | <input type="checkbox"/> Broken/Damaged | <input type="checkbox"/> Inspection Incomplete |
| <input type="checkbox"/> Crushed/Crimped | <input type="checkbox"/> Burrs | <input type="checkbox"/> Instructions Incomplete/Unclear |
| <input type="checkbox"/> Cuffs | <input type="checkbox"/> Contamination | <input type="checkbox"/> Maintenance |
| <input type="checkbox"/> Heat Treat | <input type="checkbox"/> Countersink | <input type="checkbox"/> Mislabeled |
| <input type="checkbox"/> Inspection Strip in Tube | <input type="checkbox"/> Cut Too Short | <input type="checkbox"/> Misread |
| <input type="checkbox"/> Ripples in Bend | <input type="checkbox"/> Drill Holes | <input type="checkbox"/> Offset |
| <input type="checkbox"/> Torque Waves in Extrusion | <input type="checkbox"/> Drawing | <input type="checkbox"/> Out of Calibration |
| <input type="checkbox"/> Turning Sequence | <input type="checkbox"/> Finish | <input type="checkbox"/> Out of Sequence |
| <input type="checkbox"/> Wave/Twist in Tube | <input type="checkbox"/> Folio | <input type="checkbox"/> Outside Dimensions |
| | | <input type="checkbox"/> Ovalized |
| | | <input type="checkbox"/> Over/Under tolerance |
| | | <input type="checkbox"/> Part Incorrect |
| | | <input type="checkbox"/> Part Lost/Missing |
| | | <input type="checkbox"/> Part Moved |
| | | <input type="checkbox"/> Positioned Wrong |
| | | <input type="checkbox"/> Power Loss/Surge |
| | | <input type="checkbox"/> Pressure/Forced |
| | | <input type="checkbox"/> Temperature/Cure |
| | | <input type="checkbox"/> Weld |
| | | <input type="checkbox"/> Wrong Stock Pulled |
| | | <input type="checkbox"/> Other |

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-1 Rev. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607 REV. 4 AND EARLIER
REF TCCA STC: SH94-14
REF FAA STC: SR00213NY
REF EASA STC: EASA.10016996
REF BRAZILIAN STC: 2007S03-03/-04/-05/-06

101226 MJS
13-05-06

PURPOSE

This service instruction provides parts and instructions for modifying a D350-607-041/-043 Heli-Utility-Basket for installation of scanning equipment.

Note: D350-607-043 Heli-Utility-Basket shown in these instructions; D350-607-041 modification is similar.

MODIFICATION PROCEDURE

Note: Fillet/tack weld per MIL-STD-2219/AMS-STD-2219 Class 'C' using ER308L or ER316L filler rod.

- 1) Disassemble basket and retain hardware.
- 2) Locate the D4317-1/-3 Viewing/Wiring Plates and trim expanded metal as shown in Figure 1 and Sections A-A and B-B. Remove finish on expanded metal locally and Tig weld (tack weld) D4317-1/-3 to the expanded metal.
- 3) Locate the D4831-1/-3 GPS Mounting Platforms, D2989-13 Ribs, and D4832-5 Ribs per Figure 1. Trim D2989-13 and D4832-5 Ribs as required.
- 4) Trim expanded metal to 12.75" from end of lid, both ends, and flush to central rib. Ref. Figure 1.
- 5) Trim basket lid rounded tubular rib at both ends of lid and flush to central rib. Ref. Figure 1.
- 6) Remove finish on the basket lid tubular structure and expanded metal locally.
- 7) Tig weld D2989-13 Ribs and D4832-5 Ribs to tubular structure as shown in Figure 1. Tig weld D4831-1/-3 GPS Mounting Platforms to D2989-13 Ribs, D4832-5 Ribs, and tubular structure as shown in Figure 1. Tack each strand of expanded metal to D4831-1/-3 GPS Mounting Platform, D4832-5 Ribs and D2989-13 Ribs and tubular structure as required.
- 8) Locate qty(4) D4316-041 Tube Assemblies as shown in Section C-C and E-E. Remove finish on the basket base hoops locally and Tig weld the D4316-041 in place.
- 9) Locate qty(2) D4832-041 Supports as shown in Section A-A and D-D. Ensure the top surface of D4832-041 Supports and D4136-041 Tube Assemblies are on same plane with within 0.030". Remove finish on the basket base hoops locally and Tig weld the D4832-041 Supports in place.
- 10) Touch up powder coat of affected areas on both Lid and Base with white powder coat (4.3.5.2) per DART QSI 005 4.3 or prime/paint per Aircraft Maintenance Manual.
- 11) Re-assemble basket per D350-607-1. Replace any worn hardware as necessary.

WEIGHT CHANGE

This modification adds 10 lbs to the weight of the basket which reduces the cargo carrying capacity of the basket by 10 lbs.

NOTE






If a basket modified per DSI 9644 is going to be used to carry loose cargo, the cutouts in the expanded metal for D4317-1 and D4317-3 must be covered with blanking plates (not provided).

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DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 13-04-11
CERT. NO.: SH94-14
ISSUE NO.: 5

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| A | NEW ISSUE | MB | 13-04-11 |
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| DE APPR. |  | BASKET MODIFICATION | NTS |
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101226

| ITEM | QTY | P/N | DESCRIPTION |
|------|-----|--------------|---------------------|
| X | 1 | DSI 9644-041 | BASKET MODIFICATION |
| 1 | 2 | D2989-13 | RIB |
| 2 | 4 | D4316-041 | TUBE ASSEMBLY |
| 3 | 1 | D4317-1 | VIEWING PLATE |
| 4 | 1 | D4317-3 | WIRING PLATE |
| 5 | 1 | D4831-1 | GPS PLATFORM |
| 6 | 1 | D4831-3 | GPS PLATFORM |
| 7 | 2 | D4832-041 | SUPPORT ASSEMBLY |
| 8 | 2 | D4832-5 | RIB |

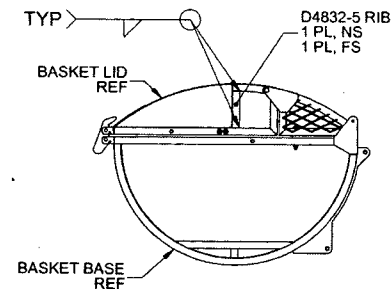
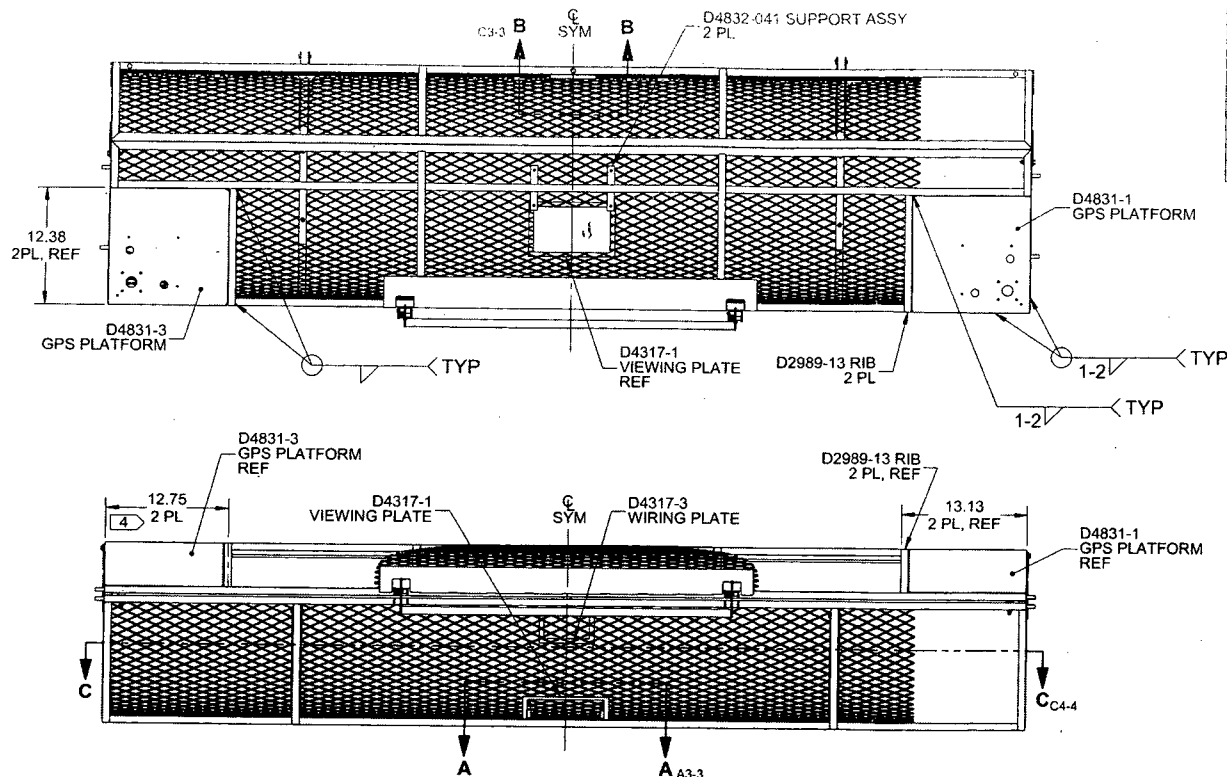


FIGURE 1: D350-607-043 HELI-UTILITY-BASKET SHOWN
(EXPANDED METAL SHOWN PARTIALLY FOR CLARITY)

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DAO # 01-O-01

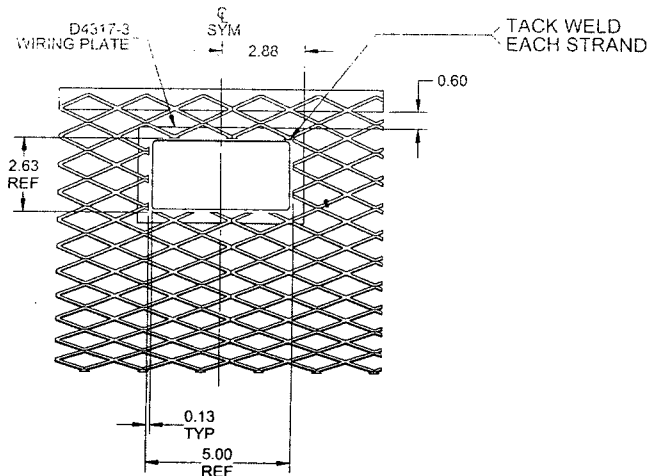
APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

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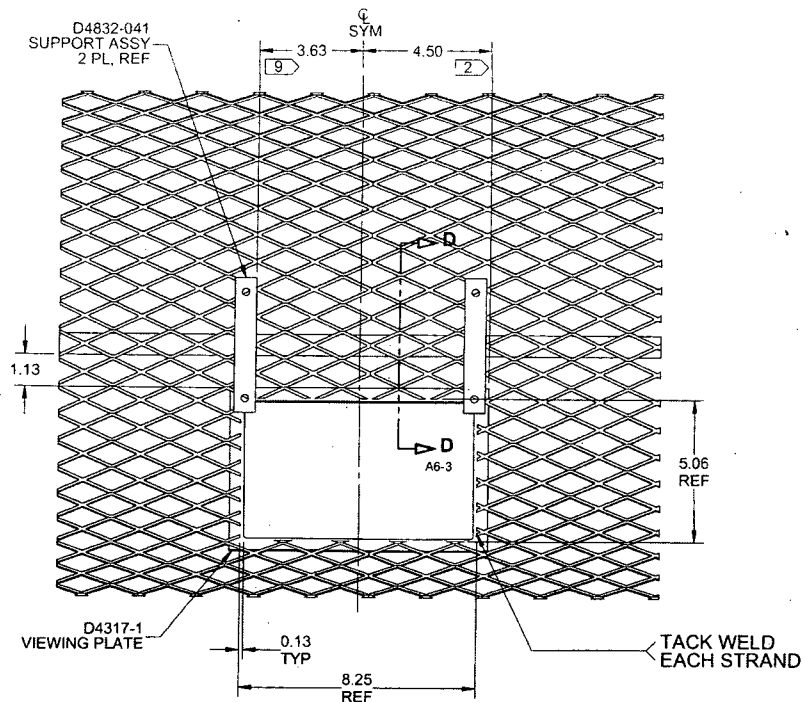
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| CHECKED | <i>[Signature]</i> | REV. A |
| MFG. APPR. | <i>[Signature]</i> | SHEET 2 OF 4 |
| APPROVED | <i>[Signature]</i> | TITLE |
| DE APPR. | <i>[Signature]</i> | BASKET MODIFICATION |
| DATE | 13.04.11 | SCALE |
| | | NTS |

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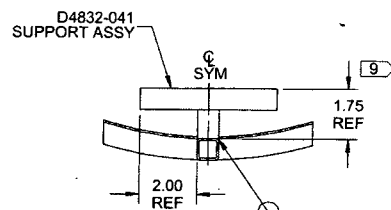
101226



SECTION B-B D6-2
SCALE 3X [2]



SECTION A-A B5-2
SCALE 3X [2]



SECTION D-D B3-3
SCALE 3X

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AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

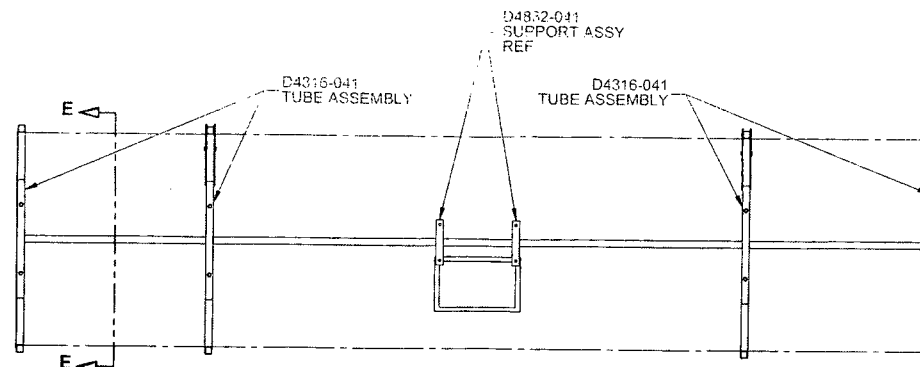
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BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 13-04-11
CERT. NO.: SH94-14
ISSUE NO.: 5

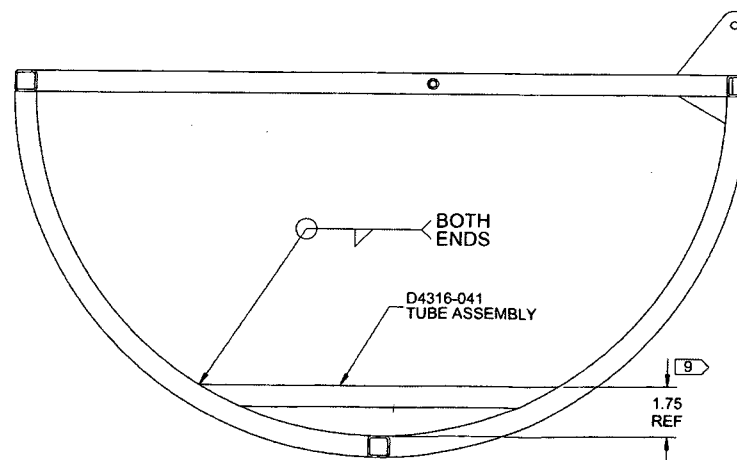
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| CHECKED | <i>[Signature]</i> | SHEET 3 OF 4 |
| MFG. APPR. | <i>[Signature]</i> | SCALE |
| APPROVED | <i>[Signature]</i> | TITLE BASKET MODIFICATION NTS |
| DE APPR. | <i>[Signature]</i> | |
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101226



SECTION C-C C6-4
(EXPANDABLE METAL NOT SHOWN FOR CLARITY)



SECTION E-E C4-4
(EXPANDABLE METAL NOT SHOWN FOR CLARITY)
4 PL, SCALE 3X

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 13-04-11
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| CHECKED | <i>[Signature]</i> | SHEET 4 OF 4 | |
| MFG. APPR. | <i>[Signature]</i> | TITLE BASKET MODIFICATION | SCALE NTS |
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| DATE | 13.04.11 | | |

HAT LABEL goes on the custom 350 basket ?

[1:43:36 PM] Marc Bellavance says: I think it should keep it's original label

[1:43:55 PM] Marc Bellavance says: then it's up to the end user to amend weight and balance limits and stuff

[1:44:07 PM] Linda Lacelle says: well we had to repaint it, so it takes the same as a D350-607-043 ?

[1:44:21 PM] Marc Bellavance says: yes

| Status | Item ID | Rev | Name | Start Date | Quantity | UOM | Proj Dte | Scrap | Quamend | N/C | Off | Offn | Offn Ty | Per Ch | to re C | Last |
|--------|---------------|-----|------------------------------------|------------|----------|-----|----------|-------|---------|-----|-----|------|---------|--------|---------|-------|
| | AN3-16A | | Bolt | 1/01/08 | 2.... | Ea | 110 | 0 | 0.... | | | 11 | 0 | M | | 4/... |
| | AN4-13A | | Bolt | 1/01/08 | 2.... | Ea | 110 | 0 | 0.... | | | 13 | 0 | M | | 4/... |
| | AN4-22A | | Bolt | 1/01/08 | 7.... | Ea | 110 | 0 | 0.... | | | 14 | 0 | M | | 4/... |
| | AN5-17A | | Bolt | 1/01/08 | 4.... | Ea | 110 | 0 | 0.... | | | 15 | 0 | M | | 4/... |
| | AN960JD416 | | Washer | 1/01/08 | 14.... | Ea | 110 | 0 | 0.... | | | 17 | 0 | M | | 4/... |
| | AN960JD416L | | Washer | 1/01/08 | 2.... | Ea | 110 | 0 | 0.... | | | 18 | 0 | M | | 4/... |
| | AN960JD516 | | Washer | 1/01/08 | 4.... | Ea | 110 | 0 | 0.... | | | 19 | 0 | M | | 4/... |
| | AN960JD8 | | Washer | 1/01/08 | 2.... | Ea | 110 | 0 | 0.... | | | 20 | 0 | M | | 4/... |
| | AN970-4 | | Washer | 1/01/08 | 4.... | Ea | 110 | 0 | 0.... | | | 22 | 0 | M | | 4/... |
| | D2022-101 | | Spacer | 12/05/09 | 5.... | Ea | 110 | 0 | 0.... | | | 2 | 0 | M | | 4/... |
| | D2221 | | 350 Basket Base | 12/05/09 | 1.... | Ea | 110 | 0 | 0.... | | | 3 | 0 | M | | 4/... |
| | D2258-200 | | Placard 200lb <i>BACHT # 96319</i> | 12/05/09 | 1.... | Ea | 110 | 0 | 0.... | | | 4 | 0 | M | | 4/... |
| | D2332-041 | | Lid Prop Assembly 6.69" long | 12/05/09 | 1.... | Ea | 110 | 0 | 0.... | | | 5 | 0 | M | | 4/... |
| | D2530 | | Handle Weldment | 12/05/09 | 1.... | Ea | 110 | 0 | 0.... | | | 6 | 0 | M | | 4/... |
| | D2535 | | Spring | 12/05/09 | 2.... | Ea | 110 | 0 | 0.... | | | 7 | 0 | M | | 4/... |
| | D2537 | | Bushing | 12/05/09 | 2.... | Ea | 110 | 0 | 0.... | | | 7 | 0 | M | | 4/... |
| | D2728-3 | | Dart Logo label | 12/05/09 | 0.... | Ea | 110 | 0 | 0.... | | | 0 | 0 | M | | 7/... |
| | D2931 | | Bumper | 12/05/09 | 2.... | Ea | 110 | 0 | 0.... | | | 8 | 0 | M | | 4/... |
| | D2989-041 | | Basket Lid Assembly | 12/05/09 | 1.... | Ea | 110 | 0 | 0.... | | | 9 | 0 | M | | 4/... |
| | D2989-043 | | Basket Lid Assembly | 12/05/09 | 1.... | Ea | 110 | 0 | 0.... | | | 10 | 0 | M | | 4/... |
| | D350-607-241 | | Basket Clamp Assembly | 4/19/10 | 1.... | Ea | 140 | 0 | 0.... | | | 1 | 0 | M | | 4/... |
| | MS20600-AD4W3 | | Cherry Rivets | 1/01/08 | 2.... | Ea | 110 | 0 | 0.... | | | 16 | 0 | M | | 4/... |
| | MS21042L3 | | Nut | 1/01/08 | 2.... | Ea | 110 | 0 | 0.... | | | 23 | 0 | M | | 4/... |
| | MS21042L4 | | Nut | 1/01/08 | 9.... | Ea | 110 | 0 | 0.... | | | 24 | 0 | M | | 4/... |
| | MS21042L5 | | Nut | 7/10/09 | 4.... | Ea | 110 | 0 | 0.... | | | 25 | 0 | M | | 4/... |
| | NAS1515H4 | | Washer | 1/01/08 | 2.... | Ea | 110 | 0 | 0.... | | | 21 | 0 | M | | 4/... |